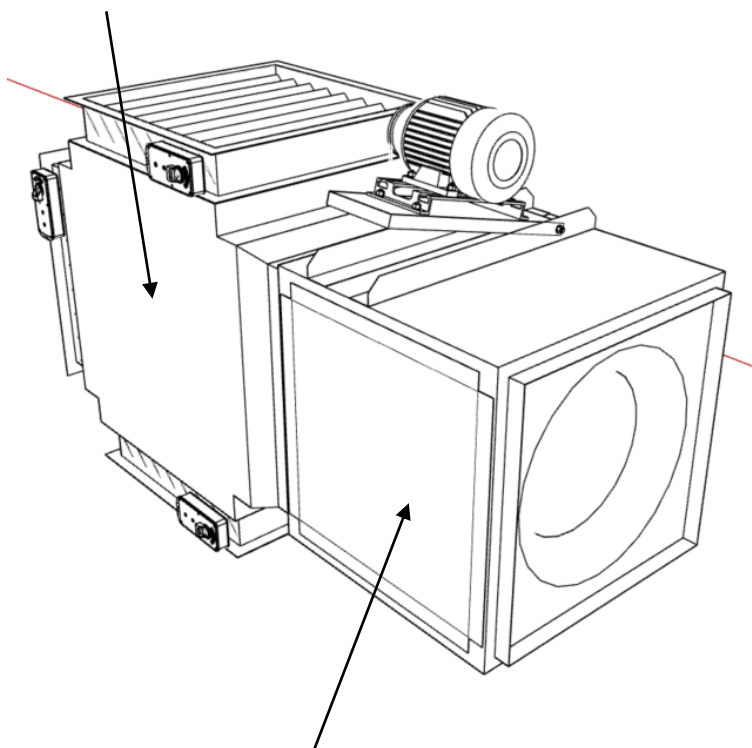


# Mixing box with three controlled dampers

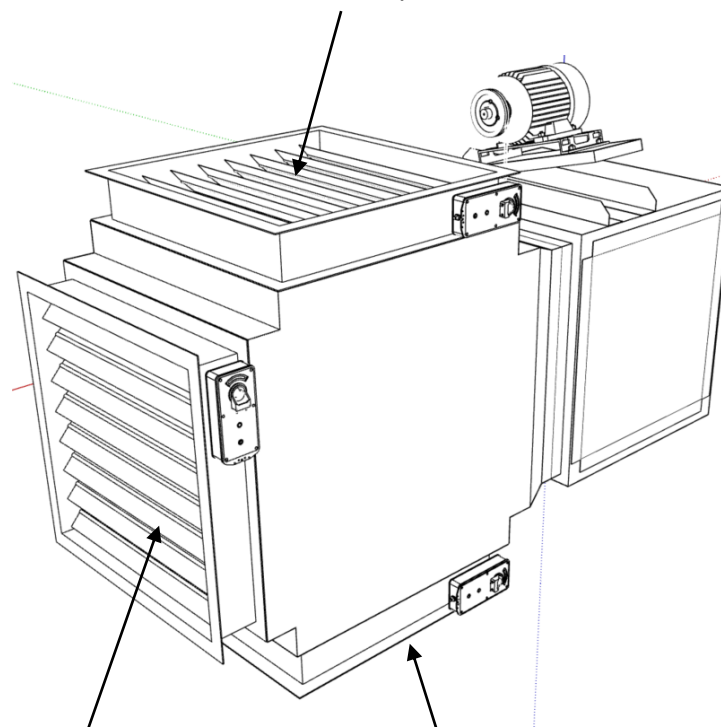
*To manage solar air heating systems in winter and summer modes*

Mixing box upstream of the fan

Recirculation damper for winter



Belt-driven inline square centrifugal fan

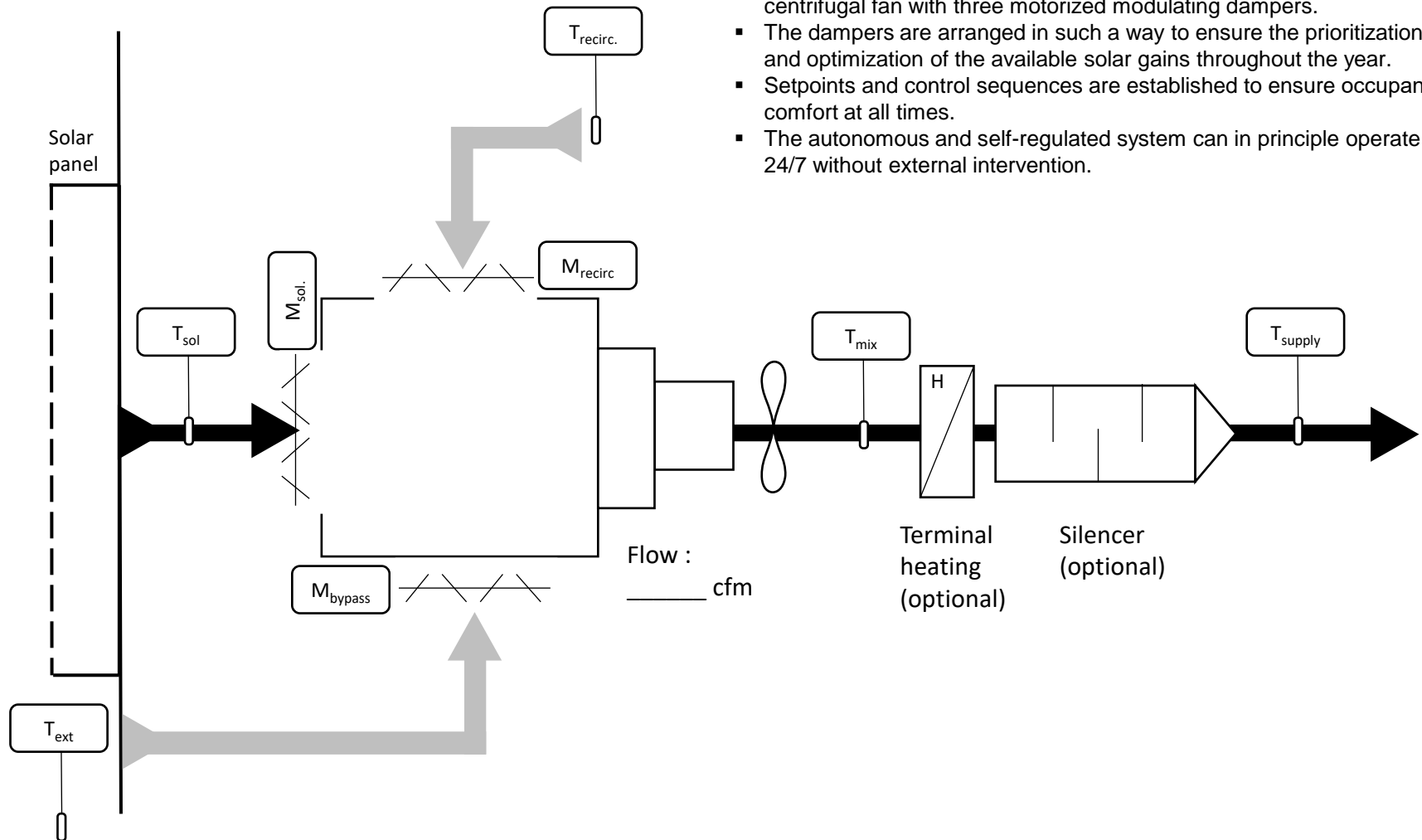


Solar damper

Bypass damper for summer (optional)

# Mixing box with three controlled dampers

General diagram – Summer and winter modes

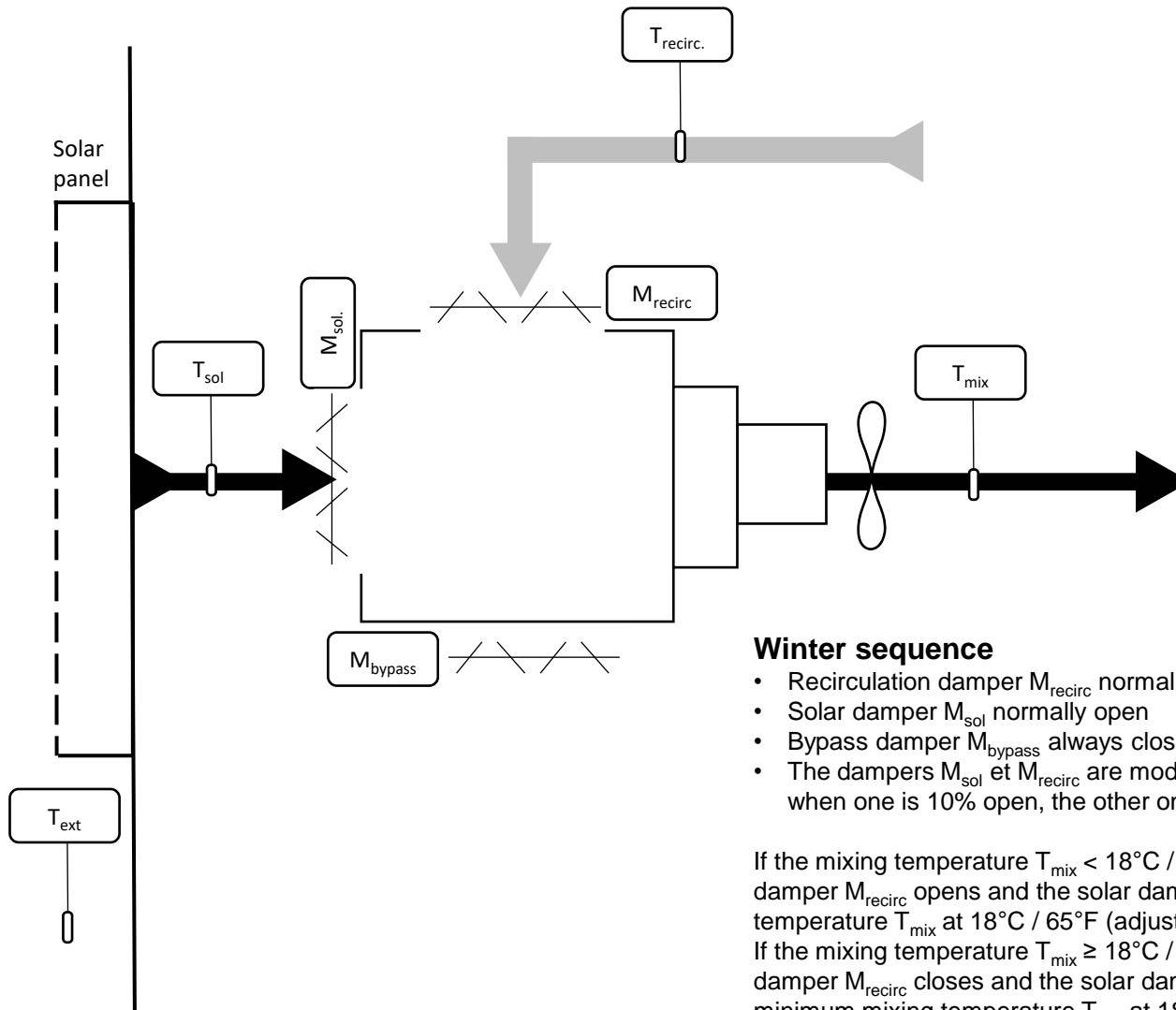


## Working objectives

- Mixing box located upstream from the belt-driven inline square centrifugal fan with three motorized modulating dampers.
- The dampers are arranged in such a way to ensure the prioritization and optimization of the available solar gains throughout the year.
- Setpoints and control sequences are established to ensure occupants' comfort at all times.
- The autonomous and self-regulated system can in principle operate 24/7 without external intervention.

# Mixing box with three controlled dampers

## Winter mode (manual adjustment) or $T_{ext} < 15^{\circ}\text{C} / 59^{\circ}\text{F}$



### Winter sequence

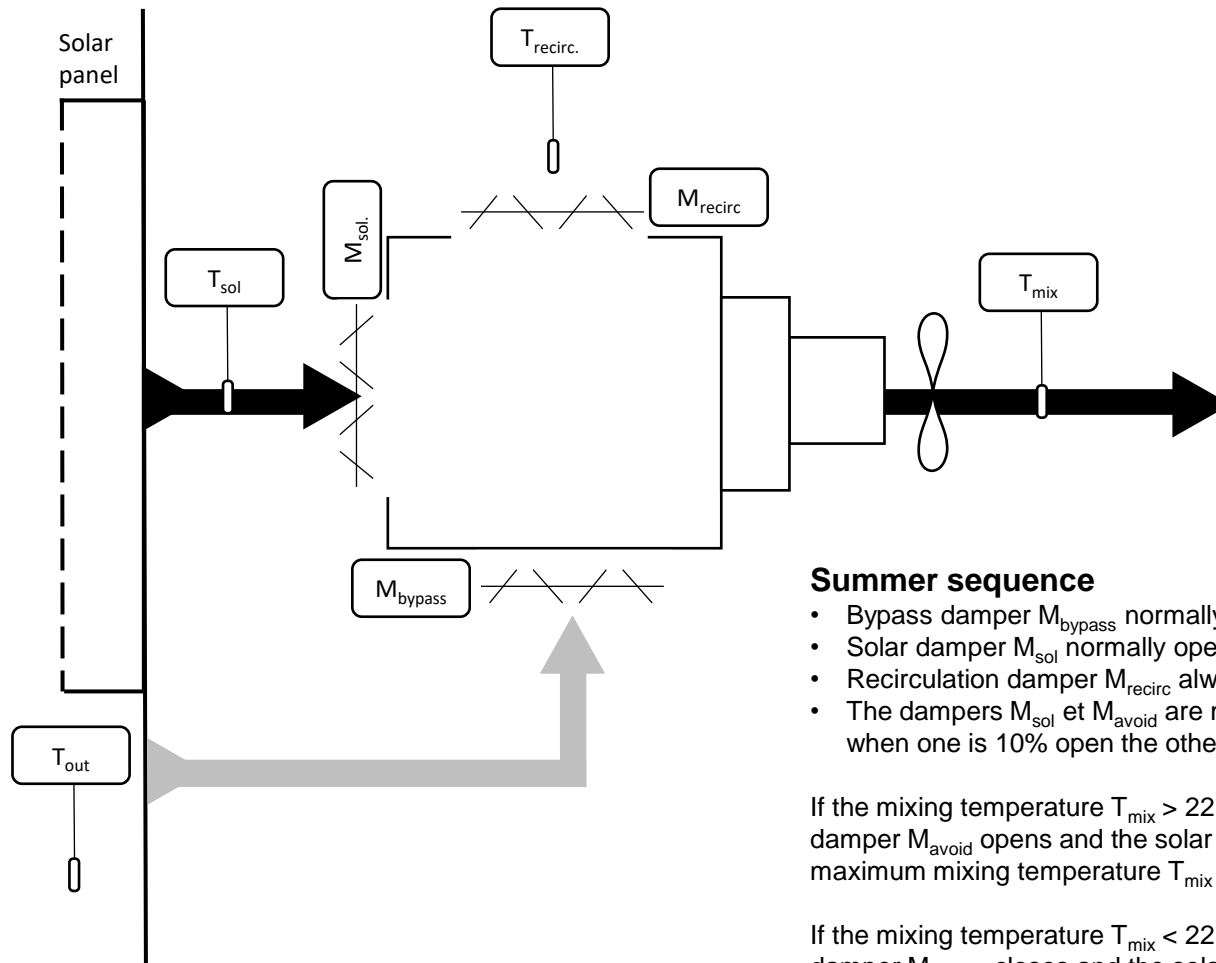
- Recirculation damper  $M_{recirc}$  normally closed
- Solar damper  $M_{sol}$  normally open
- Bypass damper  $M_{bypass}$  always closed
- The dampers  $M_{sol}$  et  $M_{recirc}$  are modular and inversely proportional, (i.e. when one is 10% open, the other one is 90% open)

If the mixing temperature  $T_{mix} < 18^{\circ}\text{C} / 65^{\circ}\text{F}$  (adjustable), then the recirculation damper  $M_{recirc}$  opens and the solar damper  $M_{sol}$  closes to maintain the mixing temperature  $T_{mix}$  at  $18^{\circ}\text{C} / 65^{\circ}\text{F}$  (adjustable).

If the mixing temperature  $T_{mix} \geq 18^{\circ}\text{C} / 65^{\circ}\text{F}$  (adjustable), then the recirculation damper  $M_{recirc}$  closes and the solar damper  $M_{sol}$  opens to maintain the minimum mixing temperature  $T_{mix}$  at  $18^{\circ}\text{C} / 65^{\circ}\text{F}$  (adjustable).

# Mixing box with three controlled dampers

Summer mode (manual adjustment) or  $T_{ext} \geq 15^{\circ}\text{C} / 59^{\circ}\text{F}$



## Summer sequence

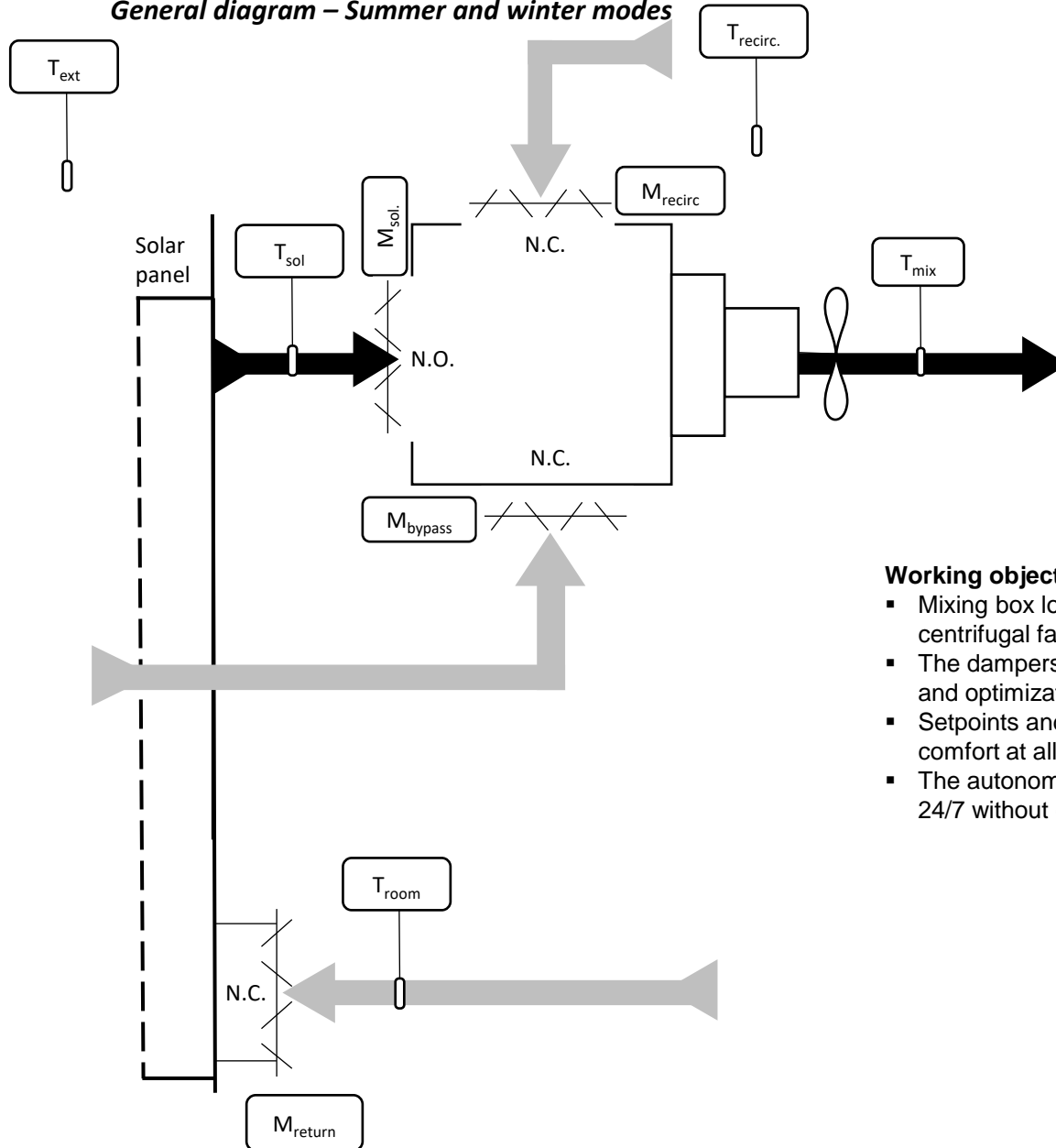
- Bypass damper  $M_{bypass}$  normally closed
- Solar damper  $M_{sol}$  normally open
- Recirculation damper  $M_{recirc}$  always closed
- The dampers  $M_{sol}$  et  $M_{avoid}$  are modular and inversely proportional, (i.e. when one is 10% open the other is 90% open)

If the mixing temperature  $T_{mix} > 22^{\circ}\text{C} / 72^{\circ}\text{F}$  (adjustable), then the bypass damper  $M_{avoid}$  opens and the solar damper  $M_{sol}$  closes to maintain the maximum mixing temperature  $T_{mix}$  at  $22^{\circ}\text{C} / 72^{\circ}\text{F}$  (adjustable).

If the mixing temperature  $T_{mix} < 22^{\circ}\text{C} / 72^{\circ}\text{F}$  (adjustable), then the bypass damper  $M_{bypass}$  closes and the solar damper  $M_{sol}$  opens to maintain the maximum mixing temperature  $T_{mel}$  at  $22^{\circ}\text{C} / 72^{\circ}\text{F}$  (adjustable)

# Mixing box with three controlled dampers

General diagram – Summer and winter modes

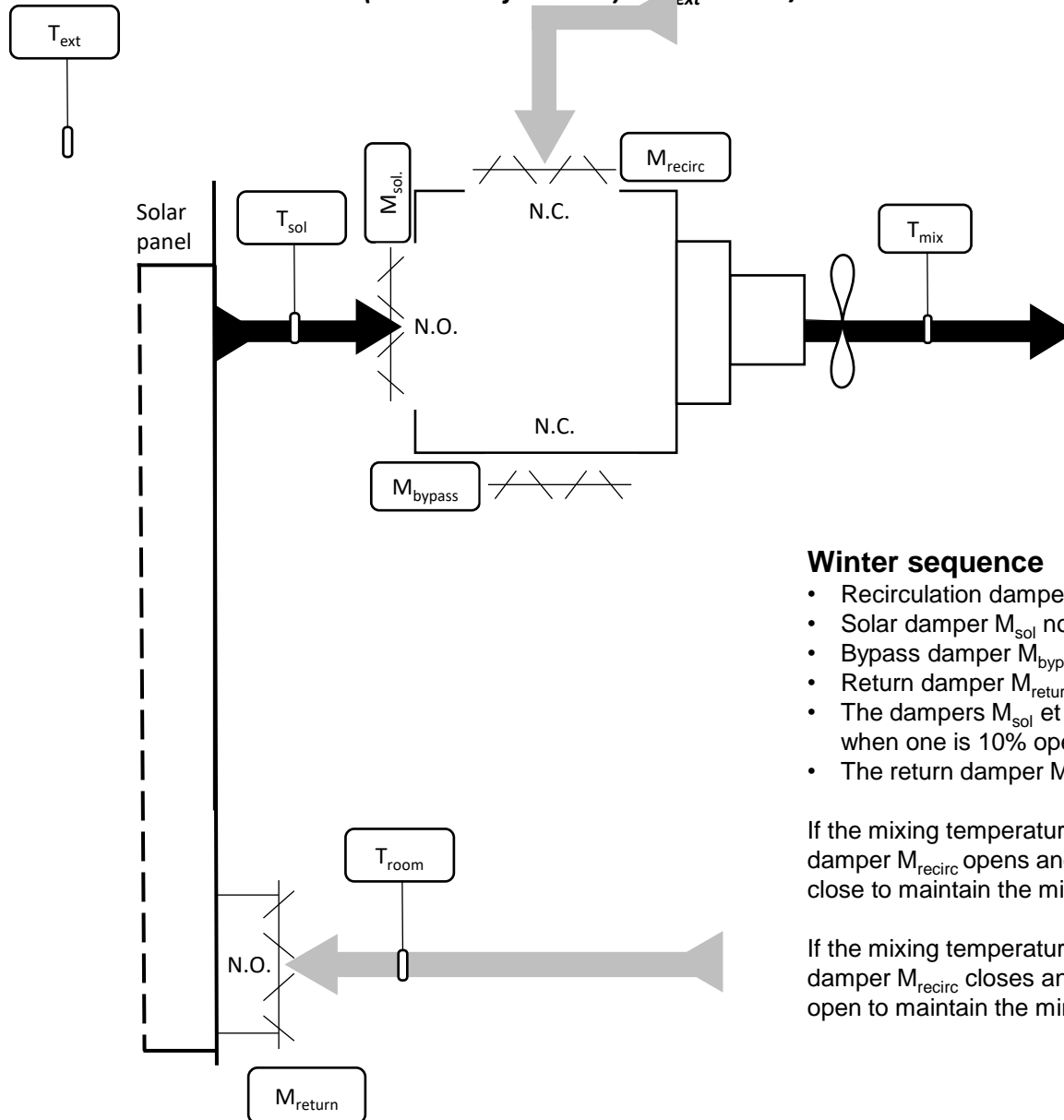


## Working objectives

- Mixing box located upstream from the belt-driven inline square centrifugal fan with three motorized modulating dampers.
- The dampers are arranged in such a way to ensure the prioritization and optimization of the available solar gains throughout the year.
- Setpoints and control sequences are established to ensure occupants' comfort at all times.
- The autonomous and self-regulated system can in principle operate 24/7 without external intervention.

# Mixing box with three controlled dampers

Winter mode (manual adjustment) or  $T_{ext} < 15^{\circ}\text{C} / 59^{\circ}\text{F}$



## Winter sequence

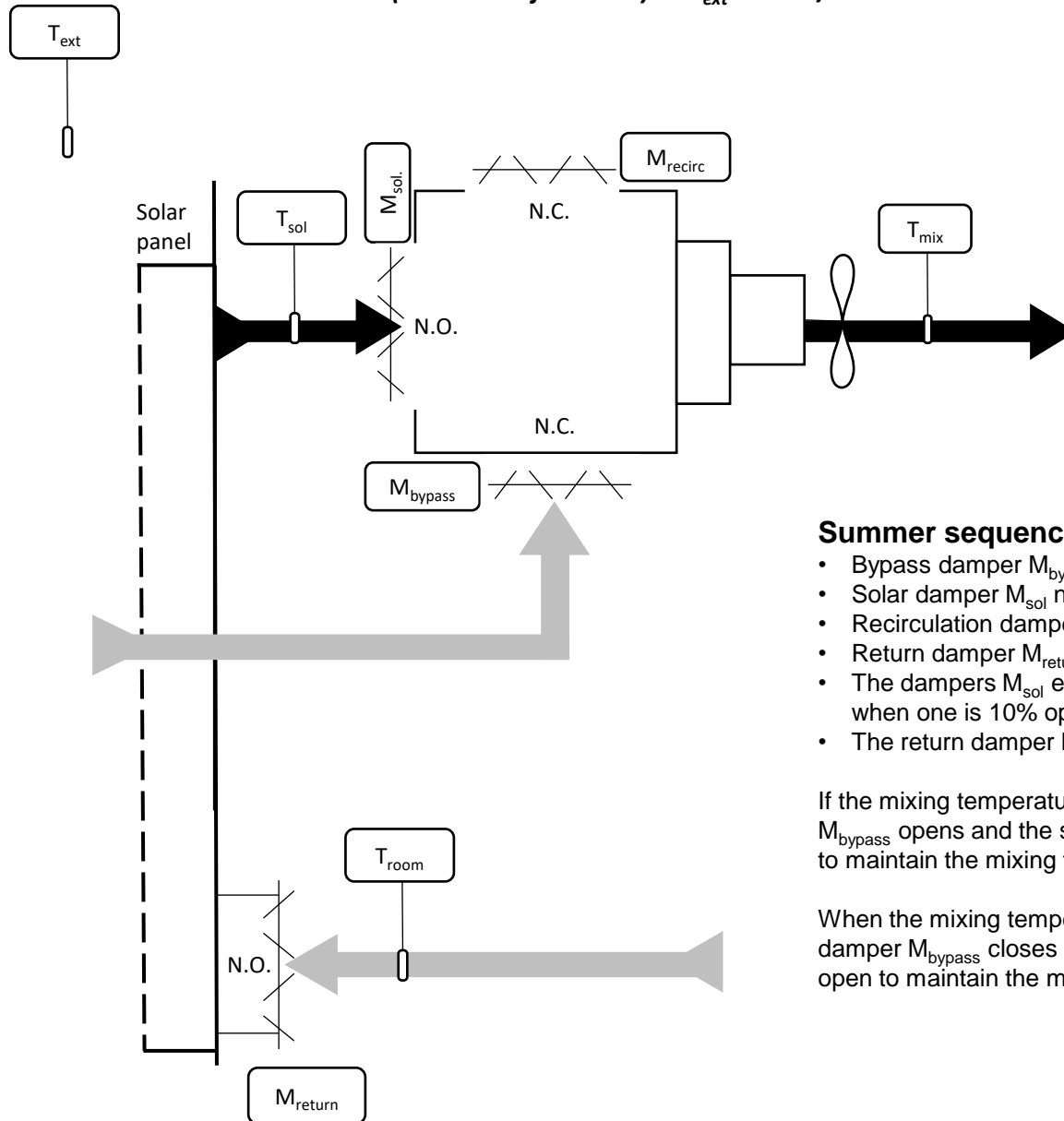
- Recirculation damper  $M_{recirc}$  normally closed
- Solar damper  $M_{sol}$  normally open
- Bypass damper  $M_{bypass}$  always closed
- Return damper  $M_{return}$  normally open
- The dampers  $M_{sol}$  et  $M_{recirc}$  are modular and inversely proportional, (i.e. when one is 10% open, the other one is 90% open)
- The return damper  $M_{return}$  is isolated

If the mixing temperature  $T_{mix} < 18^{\circ}\text{C}$  (adjustable), then the recirculation damper  $M_{recirc}$  opens and the solar damper  $M_{sol}$  and the return damper  $M_{return}$  close to maintain the mixing temperature  $T_{mix}$  at  $18^{\circ}\text{C}$  (adjustable)

If the mixing temperature  $T_{mix} \geq 18^{\circ}\text{C}$  (adjustable), then the recirculation damper  $M_{recirc}$  closes and the solar damper  $M_{sol}$  and the return damper  $M_{return}$  open to maintain the minimal mixing temperature  $T_{mix}$  at  $18^{\circ}\text{C}$  (adjustable)

# Mixing box with three controlled dampers

Summer mode (manual adjustment) or  $T_{ext} \geq 15^{\circ}\text{C} / 59^{\circ}\text{F}$



## Summer sequence

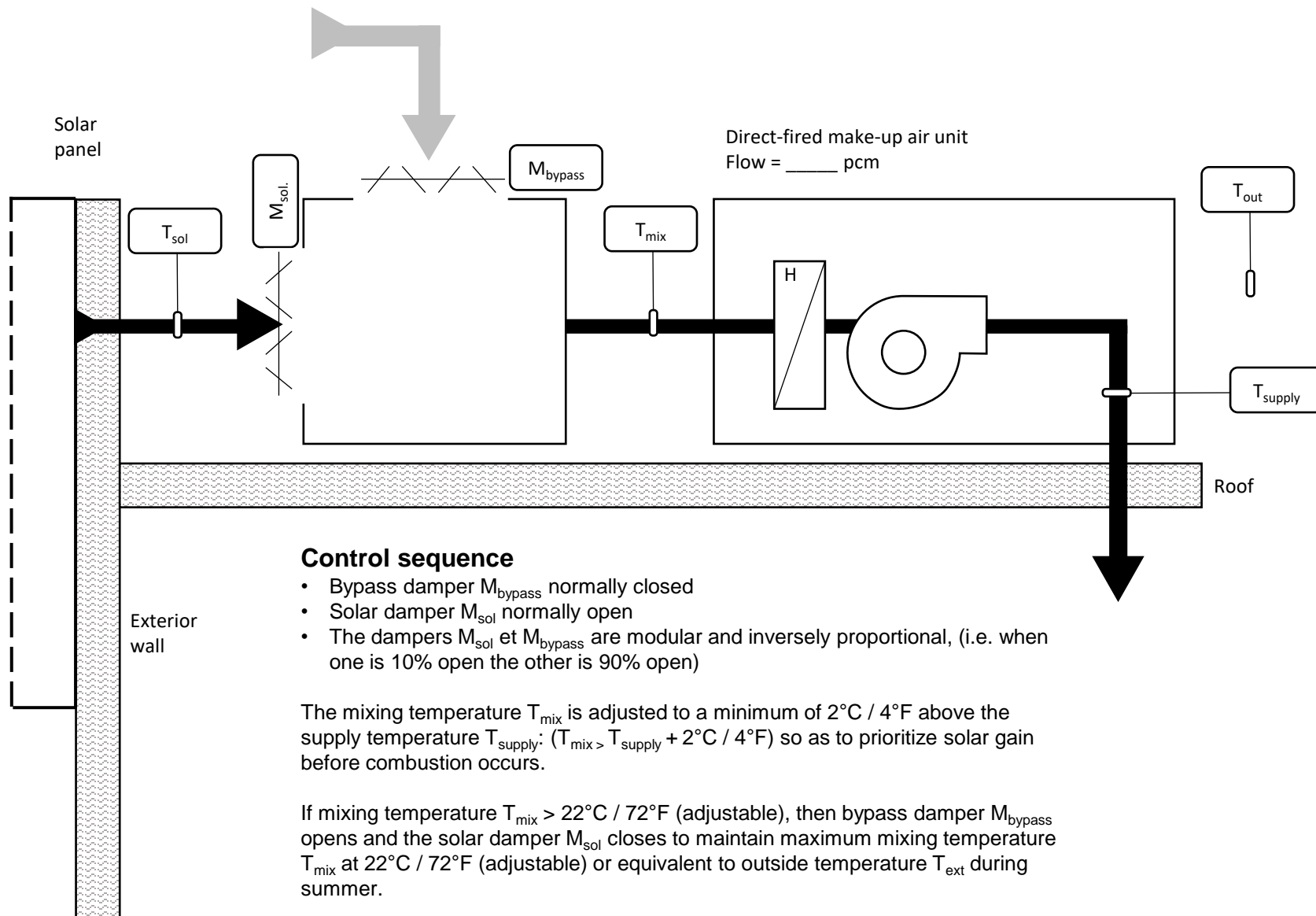
- Bypass damper  $M_{bypass}$  normally closed
- Solar damper  $M_{sol}$  normally open
- Recirculation damper  $M_{recirc}$  always closed
- Return damper  $M_{return}$  always open
- The dampers  $M_{sol}$  et  $M_{avoid}$  are modular and inversely proportional, (i.e. when one is 10% open the other is 90% open)
- The return damper  $M_{return}$  is isolated

If the mixing temperature  $T_{mix} > 22^{\circ}\text{C}$  (adjustable), then the bypass damper  $M_{bypass}$  opens and the solare damper  $M_{sol}$  and the return damper  $M_{return}$  close to maintain the mixing temperature  $T_{mix}$  at  $22^{\circ}\text{C}$  (adjustable)

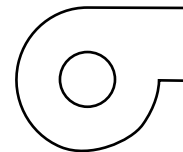
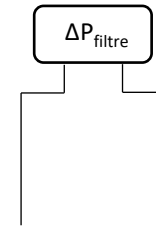
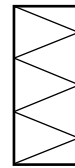
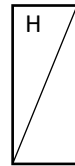
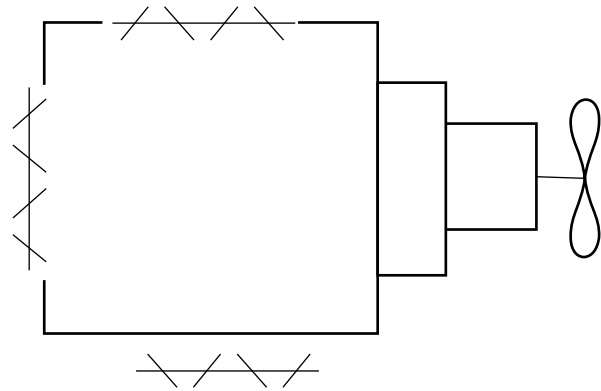
When the mixing temperature  $T_{mix} < 22^{\circ}\text{C}$  (adjustable), then the bypass damper  $M_{bypass}$  closes and the solar damper  $M_{sol}$  and the return damper  $M_{return}$  open to maintain the mixing temperature  $T_{mix}$  at  $22^{\circ}\text{C}$  (adjustable)

# Mixing box upstream from make-up air unit

General diagram for all seasons

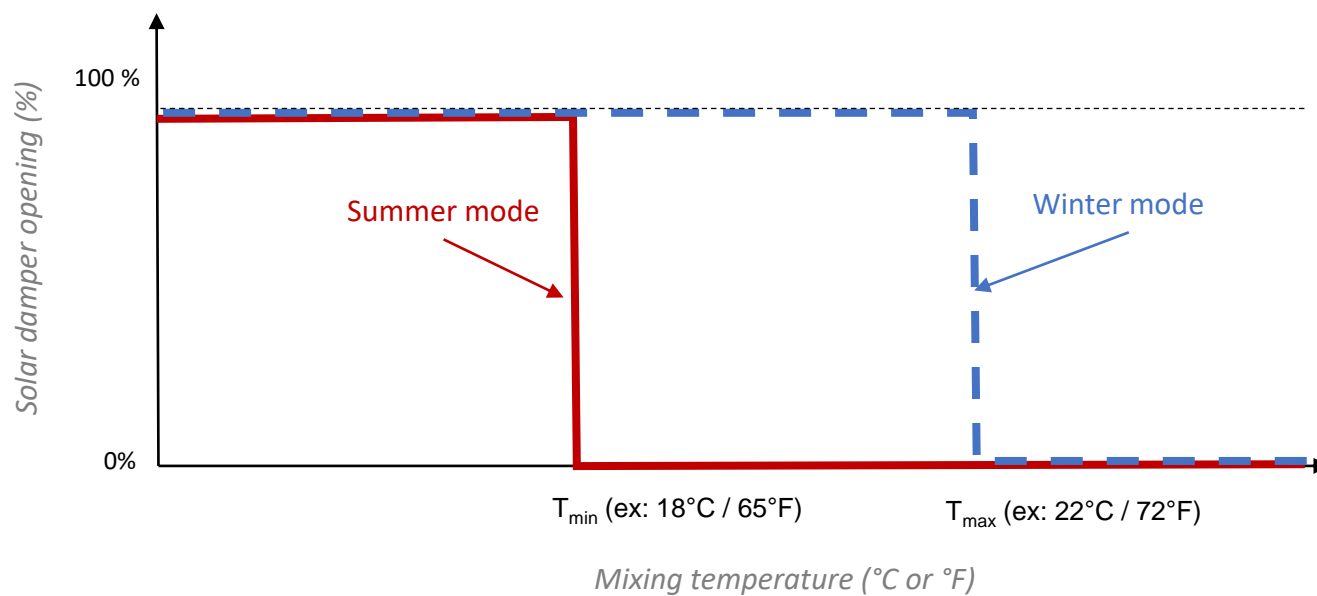






# Solar damper opening

*In summer and winter modes*



$T_{\min}$  is the minimum mixing temperature to be maintained in order to avoid overcooling of the space in winter

$T_{\max}$  is the maximum mixing temperature to be maintained in order to avoid over heating of the space in summer